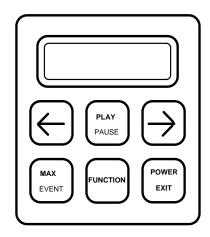
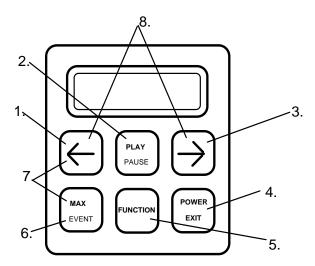
# **Digatron's DT-43K Instruction Manual**



### Introduction

Congratulations on the purchase of your new DT-43K. The DT-43K is Digatron's small, easy to use, single function, digital engine monitoring system. This instrument was designed for the customer who wants to know how their exhaust gas temperature (EGT) is functioning without spending a lot of time and money. It datalogs EGT and lap times. Lap times can be stored manually or with a beacon (if you bought the optional beacon receiver with this instrument). All of this information can then be played back on the DT-43K.

Included with your instrument is a simple instruction sheet that allows you to quickly install and use your Digatron DT-43K. The instructions in this booklet are more detailed to help you learn all of the capabilities of your new instrument.



### **Button Functions Defined for Each Mode**

≤et Limits: Decreases the value of the limit being set. Hold this button down for the number to change faster.

Monitor/Record: Toggles the backlight on and off.

Lap/Max: Finds previous lap's data.

<u>Function Playback</u>: Causes the data to be played in reverse direction, while data is being played back. If playback is paused, this button will step through data in 0.1 second intervals, in reverse direction.

2. Play/Pause Set Limits: Button not used.

Monitor/Record: Instrument enters Lap/Max and displays

Lap #.

Lap/Max: Instrument enters Function Playback and begins

reviewing data for the selected lap. <u>Function Playback</u>: Pauses and resumes playback.

3.  $\rightarrow$  Set Limits: Increases the value of the limit being set. Hold

this button down for the number to change faster. Monitor/Record: Instrument enters Set Limits mode.

Lap/Max: Finds next lap's data.

<u>Function Playback</u>: Causes the data to be played in forward direction, while data is being played back. If playback is paused, this button will step through data in 0.1 second intervals, in forward direction.

4. *Exit/Power* Powers on the instrument.

<u>Set Limits</u>: Press this button to exit Set Limits and return to Monitor/Record.

<u>Monitor/Record</u>: Powers off the instrument or stops recording data. It will only turn off the instrument if it is not recording.

<u>Lap/Max</u>: Exits Lap/Max and returns the instrument to

Monitor/Record mode.

<u>Function Playback</u>: Exits Function Playback and returns the instrument to Lap/Max.

5. **Function** Set Limits: Changes the function limit being set in this order: EGT, minimum lap time.

Monitor/Record: Changes function being displayed in this

order: EGT, Lap # and Lap Time.

Lap/Max: Displays the maximum EGT value, lap number or total

lap time for the currently selected lap.

Displayed in this order: EGT, Lap # and Lap Time.

<u>Function Playback</u>: Changes the function playing back in this

order: EGT, Lap #, and Lap Time.

6. Max/Event Set Limits: Button not used.

<u>Monitor/Record</u>: Displays the maximum EGT value since the instrument was turned on. If the instrument is displaying Lap # and you press the *Max/Event* button, it will display the current Event number.

<u>Lap/Max</u>: Displays Event number if Lap # is being displayed.

(The display will show E and two numbers.)

<u>Function Playback</u>: Displays the maximum EGT reading for the current lap, the current Event number or the total lap time for the current lap.

- ← & Max/Event Press this button combination to clear memory, Lap #
   and Event #. Press them until the display shows PrS PLA,
   then press the Play/Pause button.
- 8.  $\leftarrow \& \rightarrow$  Toggles between high and low resolution of time display.

High = 1:59.9 max. time displayed from this resolution.

(minutes: seconds. tenths of seconds)

Low = 19:59 max. time displayed from this resolution.

(minutes : seconds)

• Lap Switch Monitor/Record: Starts and stops the recording of a lap.

# Installing Your EGT Sensor

Our standard EGT sensor is a type K thermocouple temperature sensor. Install the sensor clamp assembly, or weld on, to the exhaust header. Position the clamp so that the sensor will be in the center of the header and approximately 2" from the head side of the exhaust flange. Using the fitting on the clamp assembly as a drill bushing, drill a 3/16" hole through the header. Remove the clamp assembly from the header and redrill the hole to 13/64". Reinstall the clamp assembly aligning it with the hole just drilled.

Insert the sensor into the fitting so that the tip of the sensor extends 1/4" past the center of the header. Tighten the compression nut to lock it in place. Connect the black wire to any clean, unpainted metal surface on the engine (it is important that this is a good electrical connection).

The EGT sensor cable should always be routed as far away from the ignition system components as possible (plug wires, spark plugs, ignition coils, distributor or magneto). If the sensor cable is too close to these components it may pick up radiated electrical interference and cause erratic instrument readings and operation. A distance of at least 6" from these components is desirable in all installations.

When routing the sensor cable through any panels, be sure to use a rubber grommet to keep the cable from being cut by a sharp edge. It is also good practice to protect the sensor with a short piece of fuel line at any point that the cable may rub against a hard surface.

If your cable is too long to route back to your instrument fully extended, we recommend sending it back to Digatron to be cut to the appropriate length for your needs. If you choose to coil your sensor, keep the coil away from the engine.

Route the sensor cable from the motor to the instrument. Secure the cable with cable ties to prevent excessive movement. *The thermocouple cable is brittle and will break at the flex points if not properly tied down.* It is also good practice to protect the cable with a short piece of fuel line at any point where the sensor may rub against a hard surface.

### **Beacon Receiver Placement (Optional)**

The beacon receiver needs to be mounted on your kart with an unobstructed view of the transmitter. Mount it with the red lens facing where the transmitter is located, with the longest part of the case protecting the red lens from the sun.

Other racers will rarely interfere with the beacon signal, but mounting the receiver as high as practical will help to avoid that situation.

Attach the receiver to your kart with cable ties or hook and loop material (such as Velcro). Route the sensor cable to the pigtail with the **white** boot on the back of the instrument.

The Digatron beacon receiver recognizes both Digatron and My-Chron beacons.

### **Mounting Your Lap Switch (for Manual Lap Time Only)**

The Lap switch should be mounted to the steering wheel within thumbs reach of the driver. This switch requires a 15/32" mounting hole for installation. Mount the switch in a position that will provide easy access while driving. Tie the coil cord to the steering column where needed to prevent it from interfering with the driver. If the Lap switch is not used, leave it's input connector open; do not use a shorting plug.

*Note*: A beacon receiver or lap switch is required to start recording.

### The DT-43K Uses One AAA Batteries (not included)

The DT-43K can run, without a backlight, for 200 hours on one AAA battery. When using the backlight, one battery will power the instrument for 50 hours.

Remove the battery door on the back of the instrument to replace the battery. Verify correct battery polarity.

# **Turning Your DT-43K On**

The unit is turned on with the *Exit/Power*. It will then begin recording when the Lap switch is pressed or you pass a beacon (if you purchased the optional beacon receiver).

*Note:* When the instrument is first powered on, it is always in the Monitor/Record mode.

### **Display Resolution**

When the instrument is powered on, the display is in high resolution. This means that it shows time in tenths of a second and the highest number that can be displayed is 1 minute, 59 seconds and 9/10s of a second. After that time, the instrument continues to record, and the 1 on the left of the display toggles every other minute.

To change the display to low resolution, press the  $\leftarrow$  and the  $\rightarrow$  button at the same time, while in Monitor/Record mode. In low resolution, the instrument can display up to 19 minutes and 59 seconds. The instrument will continue to record beyond that amount of time, but the 1 on the left of the display will toggle every 10 minutes.

### The Three Modes of the DT-43K

This instrument has three basic modes of operation, Set Limits, Monitor/Record and Playback.

- **A.** Set Limits mode is necessary before using your unit for the first time and if you use it on different engines. The limit helps you prevent possible engine damage.
- B. Monitor/Record mode is used while you are on the track, during races or practice.
- C. Playback mode allows you to review all of your recorded data. This information is played back to you on the display of your DT-43K.

# A. Setting the Function Limits On Your DT-43K

Before using your DT-43K, be sure to set the EGT operating limit. The limit allows the instrument to give you a visual warning (the display flashes) if the input exceeds it's limit. The limit should be set at a level that allows you to react to the visual warning before engine damage occurs.

Set Limits mode can only be entered from Monitor/Record mode, which is the mode the instrument is in when powered on. Enter Set Limits mode by pressing the → button. The instrument is now in Set Limits mode, which is indicated by the <u>flashing display</u>.

To change the number being displayed press the  $\leftarrow$  or the  $\rightarrow$  button. Hold either of these buttons down and the number will change faster.

- When you are finished setting the EGT limit, press the *Function* button to set the minimum lap time.
- To save the current limit and return to Monitor/Record mode, press the Exit/Power button.

*Note:* Set the limit at a level high enough for normal operation, but not so high that engine damage can occur before you can respond to a problem.

### **About Exhaust Gas Temperature**

Exhaust gas temperature (EGT) is used primarily for adjusting the air/fuel ratio. Because of its quick response, the effects of carburetor adjustments are seen immediately. Fuel system and carburetor problems can often be spotted quickly enough to prevent engine damage.

Exhaust gas temperatures typically run between 1100°F and 1350°F. The EGT on a properly tuned engine will increase rapidly as the throttle is opened and as the load on the engine is increased. At full throttle and full load the EGT will stabilize at a temperature dependent on the air/fuel ratio. Both a "too lean" or a "too rich" condition will be indicated by a lower than peak temperature. The "too lean" condition can damage your engine. An increase in coolant temperature or cylinder head temperature is usually an indication of this. The best way to determine what temperature is normal for your motor is to tune for good plug or piston color and then observe the temperature at various throttle settings.

### **About Minimum Lap Time**

Setting a minimum lap time allows the instrument to ignore multiple beacon at the track. After the minimum lap time has passed, the next beacon signal received will trigger a new lap in the memory of the instrument. The number entered is between .1 and 199.9. This is the time, in seconds, that the instrument will ignore beacon signals after receiving a signal.

### B. Monitor/Record Mode is Used While on the Track

When your instrument is powered on, it is in Monitor/Record mode. This is the mode the unit will be in during the Event (race or practice) so you can observe and record your EGT function and lap times. This information is recorded for review in Playback mode.

*Note:* The memory of this instrument holds 35 minutes of information. After that amount of time, the instrument will keep recording and begin writing over previously recorded data.

During Monitor/Record mode you can make quick tuning adjustments to your engine that allow you to run safe and fast. The instrument will visually warn you, by flashing the display, if your engine exceeds it's set limit. This limit allows you to avoid engine damage.

Recording information is very simple. Once you have started recording, you can change what function is being displayed. Laps are recorded manually with the Lap switch or automatically when a beacon is passed, if you have a beacon receiver.

These are the buttons used to start recording, change what is being displayed and stop recording:

- 1. Press the Lap switch or pass a beacon to begin recording. (The beacon method only works if you have a beacon receiver.)
- Press the *Function* button to change what is being displayed. It toggles through the functions in this order: EGT, Lap # and Lap Time.
- 3. Press the *Exit/Power* button to stop recording and end the current Event.

There are two other buttons that can be used in Monitor/Record mode:

The backlight is used to illuminate your display for use at night. Press the ← button to toggle the backlight on or
off. The backlight can only be turned on or off while in Monitor /Record mode.

The *Max/Event* button is used to display the maximum EGT reading and the Event number in progress. If the instrument is displaying EGT and you press the *Max/Event* button, it will display the maximum EGT reading since the instrument was turned on. If the instrument is displaying Lap # (display shows L and two or three numbers), and you press the *Max/Event* button, it will display the current Event number (display shows E and two numbers).

# Ways to Begin Recording

To begin recording data turn the instrument on with the *Exit/Power* button. Press the Lap switch or pass a beacon to begin recording.

### Information about Recording

Each time you press the Lap switch or pass a beacon while recording, the current lap stops and a new lap begins.

When you finish a lap, while the instrument is recording, it will display the total time for the last lap for three seconds, before returning to the previously displayed data. If you are displaying Lap Time while recording, the instrument will continuously display the time of the last lap. To show running time for the current lap, press the *Max* button. When the clock is running, a colon will flash in the display.

Pressing the *Exit/Power* button terminates the current lap and the current Event. A new Event is started when the instrument starts recording again. When the unit is turned off, it does not lose it's data. When it begins recording again, it will start a new Event, on lap one, at the end of the last recorded Event. After 35 minutes of total record time, the instrument will begin recording over previously recorded data.

*Note:* The instrument will not record while the PRS (**PR**eviou**S**ly recorded data) annunciator is visible on the left side of the display. The PRS annunciator shows that the instrument is in Playback mode. Press the *Exit/Power* button until PRS is not displayed to return to Monitor/Record mode.

### Reset Lap and Event Number and Clear Memory

To reset the lap and event number to zero and clear all recorded data, press the ← and the *Max/Event* buttons. When the display flashes PrS PLA, press the *Play/Pause* button. The memory is now clear. If the *Play/Pause* button is not pressed within 5 seconds, the reset function is aborted.

*Note:* The memory is **not** automatically reset when you turn the instrument off. All data is retained when the instrument is turned off and even when the batteries are removed.

# C. Playback Mode is Used to Analyze Lap Data

Recorded information is reviewed in Playback mode by lap. There are two levels in Playback mode, Lap/Max and Function Playback. In Lap/Max, you view lap times and maximum values for each lap. During Function Playback you review each lap's information in detail.

Note: PRS (**PR**eviou**S**ly recorded data) is visible on the left side of the display during both Lap/Max and Function Playback.

# Lap/Max Shows Lap Numbers and Maximums for Each Lap

Lap/Max is the first of two levels in Playback mode. Lap numbers and maximum values for each lap are reviewed in Lap/Max. Lap numbers are represented by an L on the display. You must change to the desired lap in Lap/Max before reviewing the information available in Function Playback.

- When in Monitor/Record mode, press the *Play/Pause* button to enter Lap/Max.
- Press the ← or → button to change the lap number being displayed. If you are viewing the last lap of an Event, the → button moves you to the first lap of the next Event. If you are at the first lap of an Event, the ← button moves you to the last lap of the previous Event.

*Note*: If your display shows the word LooP after pressing one of the arrow buttons, this means that it is searching for the beginning of the next lap's information

- Press the *Function* button to review the maximum EGT value, lap number or total lap time for the currently selected lap.
- Press the *Max/Event* button to see which Event you are reviewing. (The display will show E and two numbers.)
- To turn off Lap/Max and return to Monitor/Record mode, press the *Exit/Power* button.

#### Function Playback Allows Detailed Review of a Lap

Function Playback is the second of the two levels in Playback mode. In Function Playback you can review all of the detailed information recorded for the lap that was selected in Lap/Max. The information can be played back in real time or stepped through in 0.1 second increments.

When in Lap/Max, press the *Play/Pause* button to enter Function Playback and begin reviewing the data for the lap that was selected in Lap/Max. The instrument will begin playing back the time for the selected lap.

- Press the *Play/Pause* button to pause the playback of data and again to resume playback. (The information for this lap will continue to replay until this button is pressed.)
- Press the ←or → button to change the direction of playback. If playback is paused, use the arrow buttons to step
  through the data in 0.1 second intervals.
- Press the *Function* button to view the different functions' readings for this lap.
- Press the *Max/Event* button to review the maximum EGT reading, the current Event number or the total lap time for the current lap, depending on what function is being displayed.
- To review a different lap's data, press the *Exit/Power* button to return to Lap/Max. While there, use the arrow buttons to select a different lap. Then press the *Play/Pause* button to begin reviewing data for the newly selected lap.
- Press the *Exit/Power* button to return to Lap/Max and press it again to return to Monitor/Record mode.

### **Turning Your Instrument Off**

The unit can be turned off by pressing the *Exit/Power* button while it is in Record/Monitor mode. The instrument will automatically stop recording after the EGT has been below 200 or above 2000 with no key presses for thirty minutes. It will automatically turn off after 30 more minutes of the same conditions.

Note: All data is saved when the instrument is turned off.

#### **Electrical Interference**

If the instrument encounters excessive electrical interference it will display ERR on the left side of the display. This indicates that the stored data might be invalid. Press the *Function* button, then turn the instrument off for 30 seconds. Now check if it is working properly. If it is not, turn the instrument off and back on again. Immediately after turning the instrument on press the ← and the *Max/Event* buttons. When the display flashes PrS PLA, press the *Play/Pause* button. The error and memory should now be cleared.

The ERR annunciator can also indicate an incorrect instrument or sensor installation. Severe electrical interference can cause the limits and calibration to reprogram themselves. If your instrument is doing strange things, put it in Set Limits mode and check to see that the limits and calibration are still where you set them.

Electrical interference problems can normally be solved by installing a *resistance plug boot*. We recommend using an NGK boot, # LB05EMH.

To avoid erratic readings:

- Route the lead as far away from the coil as possible.
- Running your leads through separate sections of fuel line will protect them from cuts and abrasions, but will <u>not</u> shield them from ignition generated interference.

Be sure that the sensor is connected to the instrument, and that the connectors fit together snugly.

### **Troubleshooting**

The following are explanations to some commonly asked questions.

### What are those letters on the side of my display?

There are three annunciators that may be displayed on the left side of your display. The most common ones represent the engine function being displayed at that time:

EGT stands for Exhaust Gas Temperature

There are a couple other annunciators that do not stand for engine functions.

PRS stands for PReviouSly recorded data and signifies that the instrument is in Playback mode.

**ERR** stands for Error and could mean that your instrument has encountered extreme electrical interference. This can ruin the recorded information and possibly cause the instrument to reprogram it's limits and calibration values.

#### Why does my instrument only record for 2 minutes?

Your instrument will record for longer than 2 minutes, but your display has a limit to what it can show. The instrument has two resolution levels, high and low. High resolution shows tenths of a second, and can display up to 1 minute, 59 seconds and 9/10s of a second. The 1 on the left of the display toggles every other minute in high resolution. Low resolution does not show tenths of a second, but it displays up to 19 minutes and 59 seconds. The 1 on the left of the display toggles every 10 minutes in low resolution. To change the resolution of your display, press the  $\leftarrow$  and the  $\rightarrow$  button at the same time, while in Monitor/Record mode.

### Why won't my instrument record?

To record, your instrument needs a beacon receiver and transmitter or a lap switch.

The instrument will not record if it is in Playback mode. If PRS is displayed on the left side of the display, your instrument is in Playback mode. Press the *Exit/Power* button until PRS is no longer displayed and then you can begin recording.

#### Why is the colon (:) flashing?

This signifies that the clock is running, either during record or playback.

#### Why is the Display Flashing?

This signifies that you are in Set Limits mode or that your engine exceeded it's set limit.

#### Why does my display keep saying LooP?

This means that your instrument is searching for data, usually the beginning of a lap during Playback mode.

### Why does my lap number have a 1 in front of the L?

If your display shows 1L and two other numbers, it means that you have recorded over 100 laps during the current Event.

#### Why won't my instrument respond when I press a button?

The computer in your instrument needs to be reset. It should still respond to the *Function* button. Press this button, then turn the instrument off for 30 seconds. Turn the instrument back on and check to see if it is working properly. If it is not, turn it off and on again. Immediately after turning it back on, press the ← and the *Max/Event* buttons to reset the instrument. When the display flashes PrS PLA, press the *Play/Pause* button. If you had to reset the instrument, all of your previously recorded data was erased, but it should now be working properly.

#### Repairs

If you have any questions about the operation of your instrument, please call. One of our technicians will be happy to help you.

Your instrument is warranted to be free from factory defects and electronic failure for one year from the date of purchase. Physical damage during normal usage is not covered under the warranty. Be sure to fill out and return your warranty card for our records. If we do not have a card on file for your instrument, you will be charged for repairs unless you can provide us with proof of purchase date.

When returning an instrument for repair, please use the repair form found on our website or enclose a note indicating your return address, phone number and a detailed description of the problem. Send your instrument and sensors so that we can check the complete system.

Send repairs to:

Digatron 120 N. Wall St. Ste. 300 Spokane, WA 99201 www.digatronusa.com

Phone: (509) 467-3128 Fax: (509) 467-2952 5/7/2008